

Codice: F40130

Eviox Minio Oleofenolico



anticorrosion primer with lead minium for professional use only

It is an anticorrosive one-component primer formulated with lead minium and chromate-molibdate with a good rust inhibiting power. The product is easy to apply and provides outstanding coverage. Recommended in synthetic coating systems for a long term protection. Widely used in the building field, carpentry and in the boatyard industry. Thanks to its particular binder is particularly recommended as a basecoat on new wooden boats. For professional use only.

Technical Characteristics

Paint Type	One component
Binder type A	Phenolic resin modified
Code & colour A	F40130.Orange
Specific gravity kg/lit (±0,05)	1.440
Solids content (volume) ±2	80%
Viscosity Ford ø 8 at 20°C ±2	12 sec. (Ø8 a 20°C)
Shelf life +23°C (±2)	30 months in unopened cans

Application Data

Application	Brush-Roller-Spray
Brush-Roller	10-15% Thinner 107
Spray	15-25% Thinner 900
Touch dry	3-5 h (20°C)
Recoat time	12-24 h (20°C)
Application temperature	Between +10 C and +40 C
Relevant humidity	Less than 80%
Dry film thickness advised	40 microns per coat
Theoret. coverage m2/Lt	11

SURFACE PREPARATION AND APPLICATION SYSTEM

Bare Steel.

If sandblasting cannot be carried out use a mechanical wirebrush or abrasive disk to prepare the surface. The surface to be coated should be clean, dry and degreased; any trace of rust and calamine should be removed. Remove all residuals and dust off the surface. Clean the surface with a cloth soaked with Thinner 107 or Thinner 900. Apply 1 coat of EVIOX MINIO OLEOFENOLICO followed if necessary by a second coat after 24 hours. Overcoat with suitable one-component topcoat.

Previously Coated Steel.

if the old paints are not any longer in good conditions because loose or powdery, remove the old paint film mechanically. Remove any trace of rust by mechanical wirebrushing or abrasive disk, sandpaper with medium abrasive paper (280-320) and let dry well. Clean the surface with a cloth soaked with THINNER 107 or THINNER 900. Apply 1 coat of EVIOX MINIO OLEOFENOLICO followed if necessary by a second coat after 24 hours. Overcoat with suitable one-component topcoat.

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Colors



Colors : ARANCIO MINIO

Color code:: F40130

SAFETY PRECAUTIONS

Before starting paint application please carefully read all the safety precautions indicated on the label of each can or in the product safety data sheet available on request. For further information please do not hesitate to contact our technical staff.

NOTES

The above information is given to the best of our current knowledge, however, because the conditions of use of our products are beyond our control, no warranty is given or to be implied in respect of such information. Our technical staff can be contacted to study customer's specific requirements involving our products in order to enable their most effective use. Dilution rates and drying times must be considered only indicative, mainly related to a temperature of 20 °C (68°F) and may vary according to prevailing temperature, in presence of particular weather conditions or depending on application procedures.